

**Zepoxy 800** is an adhesive and coating material suitable for areas with high dampness, specially recommended for river and sea-water exposure. **Zepoxy 800** can be easily used on wood, metal, and concrete.

## TECHNICAL DATA

Property	Test Method	Result
Appearance Part A	Visual	Low viscosity, clear liquid
Appearance Part B	Visual	Low viscosity, light yellow liquid
Mix ratio (Part A: Part B)	Theoretical	100: 56
*Mix viscosity @ 25°C	ASTM D 2196	800 – 500 cPs
*Flash Point	ASTM D 93	>117°C
*Coverage per kg	Theoretical	9 SFT @ 1mm thick
Recommended maximum casting thickness	-	5mm
*Pot life (300g mix) @ 25°C	-	15 min
*Gel time @ 25°C (1mm thickness)	-	1h 44m
*Hardening time	-	16 hours
*Full Cure	-	7 days
*Flexural Strength (MPa)	ASTM D 790	77.0
*Compressive Strength (MPa)	ASTM D 695	88.0

\*Typical results under laboratory conditions.

## NOTE:

It is a quick curing system so application should be planned accordingly.

## MIXING

The mixing ratio must be accurately followed to achieve perfect results. It is not possible to change the ratio which would result in the epoxy not drying properly and lower mechanical properties. Pour the hardener first and then the resin. The mixed components should be thoroughly mixed for 3-4 minutes to ensure an even consistency. To avoid development of bubbles slowly mix for 5-10 mins. Once the epoxy is mixed and poured gently pass warm air from a heat gun or hair dryer on slowest speed setting, this will assist in removal of any bubbles generated during mixing.

## PACKAGING

**Zepoxy 800** is available as follows:

1.56 KG Set    Part A: 1KG  
Part BL 560g

## HEALTH AND SAFETY

Dispose containers of the materials as per local laws, rules, and regulations. Use gloves, safety masks and other safety apparel as per health and safety laws. For further assistance, please refer to the MSDS of the product for further health and safety information.