

Zepoxy REH 215 is a low viscosity aliphatic amine hardener with a long pot life and low exotherm suitable for use at high working temperatures. It can also be used in grouting and other applications where bulk casting of cold-curing epoxy systems are required. Systems based on this curing agent have high mechanical and adhesive strength as well as high gloss finish.

TECHNICAL DATA

Property	Test Method	Result
Appearance	visual	Clear, colorless to yellow liquid
Color	ASTM D 1544-04	4 G max.
Amine value	ASTM D 1652	300 – 330 mg KOH/g
Viscosity @ 25°C	ASTM D 2196-05	1,000 – 2,500 cPs
Odor	-	Amine
AHEW	-	104
Mix ratio w/ RER 128	-	100: 50
Pot life (300g mass) with Zepoxy RER 128	-	1h 45m @ 30°C
Flash Point	ASTM D 93	>117°C

*Typical results under laboratory conditions.

PACKAGING

Zepoxy REH 215 is available as follows:

1 KG, 5KG, 15KG, 30KG, and 200KG

HEALTH AND SAFETY

Dispose containers of the materials as per local laws, rules, and regulations. Use gloves, safety masks and other safety apparel as per health and safety laws. For further assistance, please refer to the MSDS of the product for further health and safety information.