

**Zepoxy REH 348** is a modified phenalkamine curing agent designed for use with epoxy resins. It offers medium viscosity and is primarily used in construction-related applications, providing enhanced performance and durability in demanding environments.

## APPLICATION

- ✓ Primers, Sealers, and coating for concrete
- ✓ Anchoring
- ✓ General purpose adhesive
- ✓ Old concrete to new concrete bonding
- ✓ Heavy duty protective coating

## ADVANTAGES

- ✓ Excellent adhesion
- ✓ Good toughness and flexibility
- ✓ Good pigment and substrate wetting
- ✓ Low temperature and damp environment curing
- ✓ Good corrosion protection
- ✓ Good flexibility and impact resistance

## TECHNICAL DATA

Property	Test Method	Result
Appearance	visual	clear, red to brown liquid
*Color	ASTM D 1544-04	14 G max.
*Amine value	ASTM D 1652	340 – 380 mg KOH/g
*Viscosity @ 25°C	ASTM D 2196-05	13000 – 25,000 cPs
Odor	-	Amine
*Density @ 25°C	ASTM D 1475-98	1.00 g/cc
*AHEW	-	160
Mix ratio with Zepoxy RER 128	-	100: 80
*Pot life (300g mass) with Zepoxy RER 128	-	50 – 90 min
*Gel time (18g mass) with Zepoxy RER 128	-	> 2 hrs
*Flash Point	-	>102°C

\*Typical results under laboratory conditions.

## PACKAGING

Zepoxy REH 348 is available as follows:

1 KG, 5KG, 10KG, 25KG, and 200KG

## HEALTH AND SAFETY

Dispose containers of the materials as per local laws, rules, and regulations. Use gloves, safety masks and other safety apparel as per health and safety laws. For further assistance, please refer to the MSDS of the product for further health and safety information.